

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
19 February 2004 (19.02.2004)

PCT

(10) International Publication Number
WO 2004/015820 A1

(51) International Patent Classification⁷: H01R 13/629

(21) International Application Number:

PCT/EP2003/008656

(22) International Filing Date: 5 August 2003 (05.08.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
TO2002A 000701 6 August 2002 (06.08.2002) IT

(71) Applicant (for all designated States except US): FCI
[FR/FR]; 53, rue de Châteaudun, F-75009 Paris (FR).

(72) Inventors; and

(75) Inventors/Applicants (for US only): TESTA, Davide
[IT/IT]; Via Bistolfi, 9, I-10017 Montanaro (IT). GI-
RARD, Fausto [IT/IT]; Via Padre Denza Francesco, 14,
I-10152 Torino (IT).

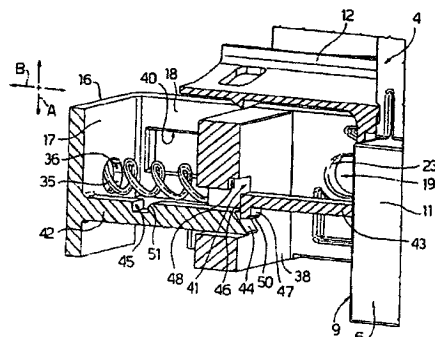
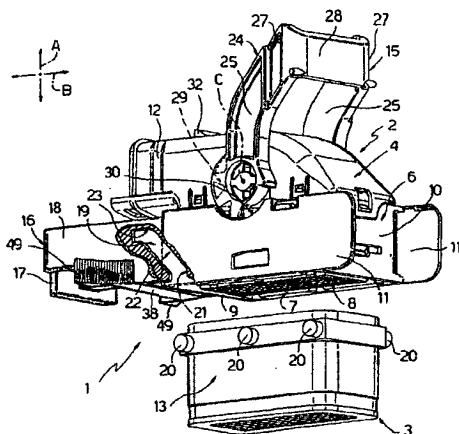
(74) Agents: JORIO, Paolo et al.; c/o Studio Torta S.r.l., Via
Viotti, 9, I-10121 Torino (IT).

(81) Designated States (national): AE, AG, AL, AM, AT, AU,
AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,
CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW,
MX, MZ, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD,
SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG,
US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (regional): ARIPO patent (GH, GM,
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),
Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,
ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO,
SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM,
GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: ELECTRIC CONNECTOR



(57) Abstract: There is described an electric connector (2) having an insulating casing (4) defining a number of cavities housing respective electric terminals and having axes parallel to a first direction (A) in which the connector (2) is coupled to a complementary connector (3); a slide (16) fitted to the casing (4) to slide in a second direction (B) perpendicular to the first direction (A), and having first cam coupling members (19) receiving respective second coupling members (20) on the complementary connector (3) to produce a relative coupling movement between the connectors (2, 3) in the first direction (A) when the slide (16) moves in the second direction (B); releasable retaining means (42, 43, 45, 47, 31, 32) defining a fully assembled position of the slide (16) to the casing (4); and elastic means (35) generating an elastic load on the complementary connector (3) being coupled to the casing (4), so as to expel the complementary connector (3), in the event the slide (16) fails to fully engage the casing (4).



Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

5

ELECTRIC CONNECTOR

TECHNICAL FIELD

10 The present invention relates to an electric connector, and particularly, though not exclusively, to an electric plug connector connectable to a complementary electric socket connector to form an electric connecting unit with a large number of ways of the type used to
15 connect an electric system to an electronic central control unit.

BACKGROUND ART

Connecting units of the above type are known, whose connectors comprise respective insulating casings
20 defining respective numbers of cavities for housing mutually connectable male and female electric terminals respectively.

Connecting units of this type normally comprise a lever-and-slide coupling device, which, once the plug and
25 socket connectors are brought together, is operated manually to couple the connectors with very little effort required.

The coupling device substantially comprises a slide

fitted inside the plug connector casing to slide in a direction perpendicular to the coupling direction of the connectors; and an operating lever hinged to the same casing and fitted to the slide.

5 In one fairly commonly used embodiment, the slide is C-shaped and defined by an end wall perpendicular to the slide direction, and by two lateral walls extending perpendicularly from respective opposite end edges of the end wall, and which slide along relative lateral walls of
10 the plug connector casing. Each lateral wall of the slide has a number of cam grooves engaged by respective outer pins on the plug connector to produce a relative engagement movement between the plug and socket connectors in the coupling direction when the slide moves
15 in the slide direction.

The slide is normally retained by temporary locking means, e.g. releasable retaining members, in a preassembly position partly inserted inside the plug connector casing, and is moved into a full-insertion
20 position inside the casing by rotating the operating lever from a raised to a lowered position about its hinge axis.

The lowered position of the lever, and consequently the full-insertion position of the slide, normally
25 corresponds to complete coupling of the male and female terminals of the two connectors.

In the event one or more terminals are assembled wrongly inside the relative casings, however, the slide

and lever may still be forced into the respective full-insertion and lowered positions, e.g. by breaking or deforming the contacting parts; in which case, the wrongly assembled terminals may escape detection during
5 testing, e.g. because the position of the terminal is such as still to produce electrical contact, however precarious. In applications in which the connectors are subjected to vibration, as on vehicles, however, such contact is bound to be broken eventually, with all the
10 obvious consequences this entails.

DISCLOSURE OF INVENTION

It is an object of the present invention to provide an electric connector designed to eliminate the
aforementioned drawback typically associated with known
15 connectors, and which, at the same time, is compact and cheap and easy to produce and assemble.

According to the present invention, there is provided an electric connector comprising an insulating casing defining a number of cavities housing respective
20 electric terminals and having axes parallel to a first direction in which said connector is coupled to a complementary connector; a slide fitted to said casing to slide in a second direction perpendicular to said first direction, and having first cam coupling members
25 receiving respective second coupling members on said complementary connector to produce a relative coupling movement between said connectors in said first direction when said slide moves in said second direction; and

releasable retaining means defining a fully assembled position of said slide to said casing; characterized by also comprising elastic means generating an elastic load on the complementary connector being coupled to said casing, so as to expel the complementary connector, in the event said slide fails to fully engage said casing.

BRIEF DESCRIPTION OF THE DRAWINGS

A preferred, non-limiting embodiment of the present invention will be described by way of example with reference to the accompanying drawings, in which:

Figure 1 shows an exploded view in perspective of an electric connecting unit defined by an electric plug connector in accordance with the present invention, and by a complementary electric socket connector;

Figure 2 shows a side view of the Figure 1 electric plug connector;

Figure 3 shows a larger-scale, partly sectioned view in perspective of a detail of the electric plug connector in Figures 1 and 2;

Figure 4 shows a side view of the Figure 1 and 2 electric plug connector in a different operating position;

Figure 5 shows a partly sectioned view in perspective of the Figure 3 detail in the Figure 4 operating position of the electric plug connector according to the invention;

Figure 6 shows a partly sectioned view in perspective of the Figure 3 detail moving into the Figure

5 position;

Figure 7 shows a larger-scale view in perspective of the Figure 1 electric plug connector in a further operating position;

5 Figure 8 shows a partly sectioned view in perspective of the Figure 3 detail in the Figure 7 operating position of the electric plug connector according to the invention.

BEST MODE FOR CARRYING OUT THE INVENTION

10 Number 1 in Figure 1 indicates as a whole an electric connecting unit with a large number of ways, in particular for connecting an electronic central control unit (not shown) to a vehicle electric system (not shown).

15 Unit 1 comprises a first plug connector 2 (also shown in Figures 2, 4 and 7) and a second socket connector 3 connectable to each other in a direction A.

Connector 2 according to the present invention comprises an insulating casing 4 made of plastic material and defining a number of cavities (not shown) having axes parallel to direction A and housing respective known female electric terminals (not shown) fitted in known manner inside the cavities and connected to relative known electric cables (not shown).

25 Casing 4 comprises a hollow, substantially parallelepiped-shaped main body 6 defining an end opening 7, for insertion of connector 3, and fitted inside with a substantially parallelepiped-shaped block 8 for

supporting the female terminals and in which said cavities are formed.

More specifically, main body 6 is defined by two, respectively front and rear, end walls 9, 10, and by two
5 lateral walls 11 perpendicular to end walls 9, 10 and defining, with end walls 9, 10, opening 7 for receiving connector 3.

Casing 4 also comprises an outer shell 12 fitted to main body 6, on the opposite side to opening 7, and
10 through which extends the electric cables for connection to the female terminals on block 8.

Connector 3, only described herein as required for a clear understanding of the present invention, comprises a hollow, substantially parallelepiped-shaped insulating
15 casing 13 conveniently formed in one piece with the outer casing (not shown) of the electronic central control unit, and housing a number of known male electric terminals (not shown) extending parallel to direction A and connected to relative known electric cables (not
20 shown). Casing 13 defines a cavity for receiving block 8 of connector 2, and inside which project respective contact portions of the male terminals.

Unit 1 also comprises a lever-and-slide coupling device 15 for coupling connectors 2 and 3 with a minimum
25 amount of manual effort.

Coupling device 15 comprises a slide 16, which slides partly inside casing 4 and is movable with respect to casing 4 in a direction B perpendicular to direction A

and to end walls 9, 10 of main body 6. Slide 16 is substantially C-shaped, and comprises an end wall 17 perpendicular to direction B and located outside casing 4, facing end wall 9 of main body 6; and two lateral
5 walls 18 extending perpendicularly from respective opposite lateral edges of end wall 17 and parallel to directions A and B. Lateral walls 18 of slide 16 fit through respective lateral end openings (not shown) in end wall 9, and slide between block 8 and respective
10 opposite lateral walls 11 of main body 6 of casing 4.

Main body 6, block 8, and lateral walls 18 of slide 16 define a cavity for receiving casing 13 of connector 3 and so defining a coupling region of connector 2 to connector 3.

15 Each lateral wall 18 comprises a number of cam grooves 19 - in the example shown, three (only one of which is shown in Figure 1) - which cooperate with respective cylindrical outer pins 20 on casing 13 to produce a relative coupling movement between connectors 2
20 and 3 in direction A, when slide 16 moves inwards of casing 4 in direction B.

More specifically, each groove 19 comprises a lead-in portion 21 for relative pin 20, extending parallel to direction A and located close to opening 7; an
25 intermediate portion 22 sloping with respect to directions A and B; and an end portion 23 parallel to direction B and defining a stop for pin 20. Grooves 19 in each lateral wall 18 are open towards the other lateral

wall 18, and are closed on the opposite side by a bottom surface.

Coupling device 15 also comprises an operating lever 24 hinged to casing 4 about an axis C perpendicular to directions A and B, and connected to lateral walls 18 of slide 16 so that rotation of lever 24 about axis C moves slide 16 in direction B and, by virtue of pins 20 engaging grooves 19, produces a relative coupling movement between connectors 2 and 3 and between the terminals of connectors 2 and 3 in direction A.

Lever 24 is defined by two contoured arms 25 having first end portions 26 hinged externally about axis C to opposite sides of shell 12 of casing 4, and second end portions 27 joined by a cross member 28.

Each end portion 26 is cylindrical, of axis C, and defines, on one side of the extension area of relative arm 25, a sector gear 29 defined, in the example shown, by three teeth, and which engages a rack 30 also defined by three teeth (not all shown) and formed on an intermediate portion of an end edge of a relative lateral wall 18 of slide 16 adjacent to shell 12.

To couple connectors 2 and 3, lever 24 is rotated - in a direction to move cross member 28 towards end wall 17 of slide 16 (anticlockwise in Figures 1 and 2) - from a raised position (Figures 1 and 2) corresponding to predetermined withdrawal of slide 16 from casing 4, to a lowered position secured to casing 4 (Figures 4 and 7) and corresponding to maximum insertion or full assembly

of lateral walls 18 of slide 16 inside casing 4, and a final coupling position of connectors 2 and 3.

More specifically, the lowered position of lever 24 is defined by cross member 28 clicking onto a releasable retaining member 31 extending integrally from shell 12, on the opposite side of shell 12 to that connected to main body 6. More specifically, retaining member 31 is defined by an elastically flexible lance projecting from shell 12 in a direction parallel to direction B, and having, on its free end, a substantially triangular tooth for engaging cross member 28.

An important characteristic of the present invention is that connector 2 also comprises two garter springs 35 (only one shown in Figures 3, 5, 6 and 8), which are interposed between end wall 9 of main body 6 of casing 4 and end wall 17 of slide 16, have respective axes parallel to direction B, and oppose the movement of slide 16 into the fully assembled position inside casing 4. In other words, when coupling connectors 2 and 3, springs 35 generate an elastic load on connector 3 to expel connector 3 in the event slide 16 fails to fully engage casing 4.

More specifically, each spring 35 is fixed at opposite ends inside respective seats 36, 37 (Figures 3, 5 and 6) formed respectively in end wall 17 of slide 16, and in a stop plate 38 interposed between end wall 17 and end wall 9 of main body 6 of casing 4, and secured to lateral walls 18 of slide 16 to slide in a direction

parallel to direction B.

More specifically, plate 38 is substantially rectangular, and has, on opposite sides, respective projections 39 (only one shown in Figures 5 and 6) engaging respective rectangular slots 40 formed in lateral walls 18 of slide 16 and elongated in direction B. In the absence of external forces, springs 35 keep plate 38 in a forward position at a maximum distance from end wall 17 of slide 16, and in which projections 39 of plate 38 rest against respective end edges of slots 40 adjacent to casing 6 and extending parallel to direction A.

Plate 38 has a central, substantially rectangular through opening 41, through which extend two retaining lances or members 42, 43 projecting from respective end walls 17, 9 of slide 16 and casing 4, and which click onto each other to define the fully assembled position of slide 16 inside casing 4.

More specifically, retaining member 42 comprises a ramp-shaped free end 44 for the purpose explained later on; and a substantially U-shaped recess 45 interposed between end 44 and end wall 17, and open at the sides and towards shell 12. Retaining member 43 is flexible elastically in a direction parallel to direction A, and supports, on its free end 46, a projecting pin 47, which releasably engages recess 45 of retaining member 42 to define the fully assembled position of slide 16 (Figures 4 and 5).

As shown clearly in Figure 3, pin 47 of retaining member 43 is located along the path of retaining member 42 towards casing 6 in direction B, so that, as slide 16 moves towards the fully assembled position, the ramp-shaped end 44 of retaining member 42 defines an upward-sloping surface, along which pin 47 of retaining member 43 slides to flex retaining member 43 towards shell 12 in direction A. Retaining member 43 is restored to the undeformed configuration when, as retaining members 42 and 43 slide with respect to each other as slide 16 moves inwards of casing 4, pin 47 eventually engages recess 45 of retaining member 42.

Along one side of the lateral edge of opening 41 facing shell 12, plate 38 defines a right-angle shoulder 48, against which the end 46 of retaining member 43 is arrested in the deformed configuration (Figure 6), as slide 16 moves towards the fully assembled position. At this stage, retaining member 43 therefore acts as a pressure bar opposing the thrust of springs 35. Retaining member 43 is disengaged from shoulder 48 of plate 38 as pin 47 engages recess 45 of retaining member 42, and therefore as retaining member 43 is restored to the undeformed configuration.

In the fully assembled position of slide 16 (Figure 5), plate 38, no longer opposed by retaining member 43 (Figure 5), is pushed by springs 35 into a lock position, in which it is located adjacent to end wall 9 of main body 6 of casing 4, and is fitted through with both

retaining members 42 and 43, which are thus maintained stably connected to each other. That is, engagement of retaining members 42 and 43 inside opening 41 of plate 38 prevents retaining member 43 from flexing in direction A and so releasing pin 47 from recess 45.

Plate 38 is provided on opposite sides with two tabs 49, which project outwards from lateral walls 18 of slide 16, and are operated manually to move plate 38, in opposition to springs 35, into a withdrawn position in which it is interposed between end wall 17 of slide 16 and recess 45, and so allows flexing of retaining member 43 in direction A to release pin 47 from recess 45.

To assist engagement and release of pin 47 and recess 45, these are provided, on the side facing end wall 9 of casing 4, with a lateral bevel 50 and a lead-in surface 51 respectively.

Unit 1 is assembled by bringing connectors 2 and 3 together in direction A so that pins 20 engage lead-in portions 21 of respective grooves 19, and then rotating lever 24 from the Figure 1 and 2 raised position to the Figure 4 lowered position.

More specifically, as it rotates, lever 24 moves slide 16 in direction B by sector gear 29 engaging rack 30; and the relative sliding movement between pins 20 and sloping intermediate portions 22 of relative grooves 19 gradually couples connectors 2 and 3 in direction A.

With particular reference to Figures 3 and 6, as slide 16 begins moving inwards of casing 4, pin 47 of

retaining member 43 contacts and slides along ramp-shaped end 44 of retaining member 42, thus flexing retaining member 43 towards shell 12 and towards the edge portion of opening 41 on which shoulder 48 is formed; and the
5 flexed retaining member 43 is arrested with its free end 46 against shoulder 48 of plate 38.

As lever 24 continues rotating into the lowered position, thus gradually engaging slide 16 inside casing 4, slide 16 slides with respect to plate 38, which is
10 locked in position and prevented from moving by retaining member 43, so that springs 35 are compressed between the stationary plate 38 and the end wall 17 of slide 16 moving towards casing 4.

At this stage, retaining member 42 slides in
15 direction B along pin 47 of retaining member 43 to bring recess 45 up to pin 47.

At this point, pin 47 clicks into recess 45, thus releasing plate 38, which is pushed by springs 35 along slots 40 in lateral walls 18 of slide 16 into the lock
20 position adjacent to end wall 9 of main body 6 of casing 4 (Figure 5).

At the same time, connectors 2 and 3 reach the final coupling position, and lever 24 is locked in the lowered position by cross member 28 clicking onto tooth 32 of
25 retaining member 31.

In this configuration, the lateral edge of opening 41 in plate 38 surrounds retaining members 42 and 43, to prevent any relative movement between them in direction

A, and so prevent release of pin 47 from recess 45.

In the event of failure to rotate lever 24 fully into the lowered position, and so insert slide 16 fully inside casing 4, springs 35 expand, upon release of lever
5 24, to push slide 16 outwards and, by virtue of pins 20 engaging grooves 19, expel connector 3, thus enabling immediate detection of the anomaly by the operator.

Connectors 2 and 3 are disconnected by acting on plate 38 to move it, in opposition to springs 35, into
10 the withdrawn position adjacent to end wall 17 of slide 16, and by simultaneously rotating lever 24 into the raised position after first releasing it from retaining member 31.

More specifically, plate 38 is moved with respect to
15 slide 16 using tabs 49. And, once plate 38 is in the withdrawn position, retaining member 43 is free to flex in a direction parallel to direction A to release pin 47 from recess 45 of retaining member 42, which is done by simply moving lever 24 from the lowered to the raised
20 position, and is assisted by bevel 50 of pin 47 interacting with lead-in surface 51 of recess 45.

The advantages of connector 2 according to the present invention will be clear from the foregoing description.

25 In particular, when assembling unit 1, the elastic load exerted by springs 35 on coupling device 15, and therefore on connector 3, provides for expelling connector 3 in the event of incomplete travel of lever 24

and slide 16 caused, for example, by improper assembly of one or more terminals inside the respective cavities, thus enabling any anomaly in the coupling of connectors 2 and 3 to be detected immediately.

5 Moreover, locating springs 35 outside the area of interaction between connectors 2 and 3 simplifies assembly and molding of the parts to be fitted one inside the other.

10 Finally, locating springs 35 outside casing 4, and more specifically between casing 4 and slide 16, reduces the overall size of connector 2 by limiting the small increase in stickout of slide 16 to the area from which the electric cables project.

15 Clearly, changes may be made to connector 2 as described herein without, however, departing from the scope of the present invention.

20 In particular, recess 45 and pin 47 may be associated with casing 4 and slide 16 respectively, and the elastically flexible retaining member may extend from end wall 17 of slide 16.

CLAIMS

1) An electric connector (2) comprising an insulating casing (4) defining a number of cavities housing respective electric terminals and having axes parallel to a first direction (A) in which said connector (2) is coupled to a complementary connector (3); a slide (16) fitted to said casing (4) to slide in a second direction (B) perpendicular to said first direction (A), and having first cam coupling members (19) receiving respective second coupling members (20) on said complementary connector (3) to produce a relative coupling movement between said connectors (2, 3) in said first direction (A) when said slide (16) moves in said second direction (B); and releasable retaining means (42, 43, 45, 47, 31, 32) defining a fully assembled position of said slide (16) to said casing (4); characterized by also comprising elastic means (35) generating an elastic load on the complementary connector (3) being coupled to said casing (4), so as to expel the complementary connector (3), in the event said slide (16) fails to fully engage said casing (4).

2) A connector as claimed in Claim 1, characterized in that said elastic means (35) are interposed between respective facing walls (17, 9) of said slide (16) and said casing (4).

3) A connector as claimed in Claim 2, characterized in that said releasable retaining means comprise

retaining means (42, 43, 45, 47) between said slide (16) and said casing (4), and which are activated upon said slide (16) reaching said fully assembled position.

4) A connector as claimed in Claim 3, characterized
5 in that said retaining means comprise at least one seat (45) and a pin (47), which are associated with said walls (17, 9) and are mutually engaged in said fully assembled position of said slide (16); at least one of said seat (45) and said pin (47) being carried by a pressure member
10 (43) opposing the thrust of said elastic means (35) as said slide (16) moves towards said fully assembled position.

5) A connector as claimed in Claim 4, characterized in that said elastic means comprise at least one elastic
15 member (35) varying in length in said second direction (B) and fixed between one (17) of said walls (17, 9) and a movable member (38) interposed between said walls (17, 9) and connected to said slide (16) to slide in said second direction (B); and in that said pressure member
20 (43) is carried by the other (9) of said walls (17, 9), and cooperates with said movable member (38) to counteract the thrust of said elastic member (35) as said slide (16) moves towards said fully assembled position.

6) A connector as claimed in Claim 5, characterized
25 in that said pressure member comprises an elastically flexible lance (43) projecting from said other (9) of said walls (17, 9) in said second direction (B), and movable, as said slide (16) moves towards said fully

assembled position, between a deformed configuration, in which it cooperates with said movable member (38) to counteract the thrust of said elastic member (35), and an undeformed configuration, in which it releases said movable member (38), and which is produced by said pin (47) engaging said seat (45).

7) A connector as claimed in Claim 6, characterized in that, in said fully assembled position of said slide (16), said movable member (38) is maintained by said elastic member (35) in a lock position preventing deformation of said elastically flexible lance (43) and release of said pin (47) from said seat (45); said movable member (38) being movable, in opposition to said elastic member (35), into an enabling position enabling flexing of said elastically flexible lance (43) and release of said pin (47) from said seat (45).

8) A connector as claimed in Claim 6 or 7, characterized in that said pin (47) projects from a free end (46) of said elastically flexible lance (43); and in that said seat comprises a recess (45) formed on a further lance (42) projecting in said second direction (B) from said one (17) of said walls (17, 9), cooperating in sliding manner with said elastically flexible lance (43) as said slide (16) moves towards said fully assembled position, and having a ramp-shaped free end (44) for flexing said elastically flexible lance (43).

9) A connector as claimed in Claim 8, characterized in that said movable member (38) comprises a plate

parallel to said walls (17, 9), having an opening (41) engageable by said lances (42, 43), and defining, along one side of the lateral edge of said opening (41), a shoulder (48) against which said elastically flexible lance (43) rests in said deformed configuration.

10) A connector as claimed in any one of the foregoing Claims, characterized in that said casing (4) comprises a hollow body (6) for connection to said complementary connector (3); and in that said slide (16) is at least partly engaged inside said hollow body (6) to slide in said second direction (B); said walls being defined by respective end walls (17, 9), perpendicular to said second direction (B), of said slide (16) and said hollow body (6).

11) A connector as claimed in Claim 10, characterized in that said slide (16) is substantially C-shaped, and comprises two lateral walls (18), which extend perpendicularly from the end wall (17) of the slide, slide through said end wall (9) of said hollow body (6), have said first cam coupling members (19), and have respective slots (40) elongated in said second direction (B) and engaged in sliding manner by respective lateral portions (39) of said movable member (38).

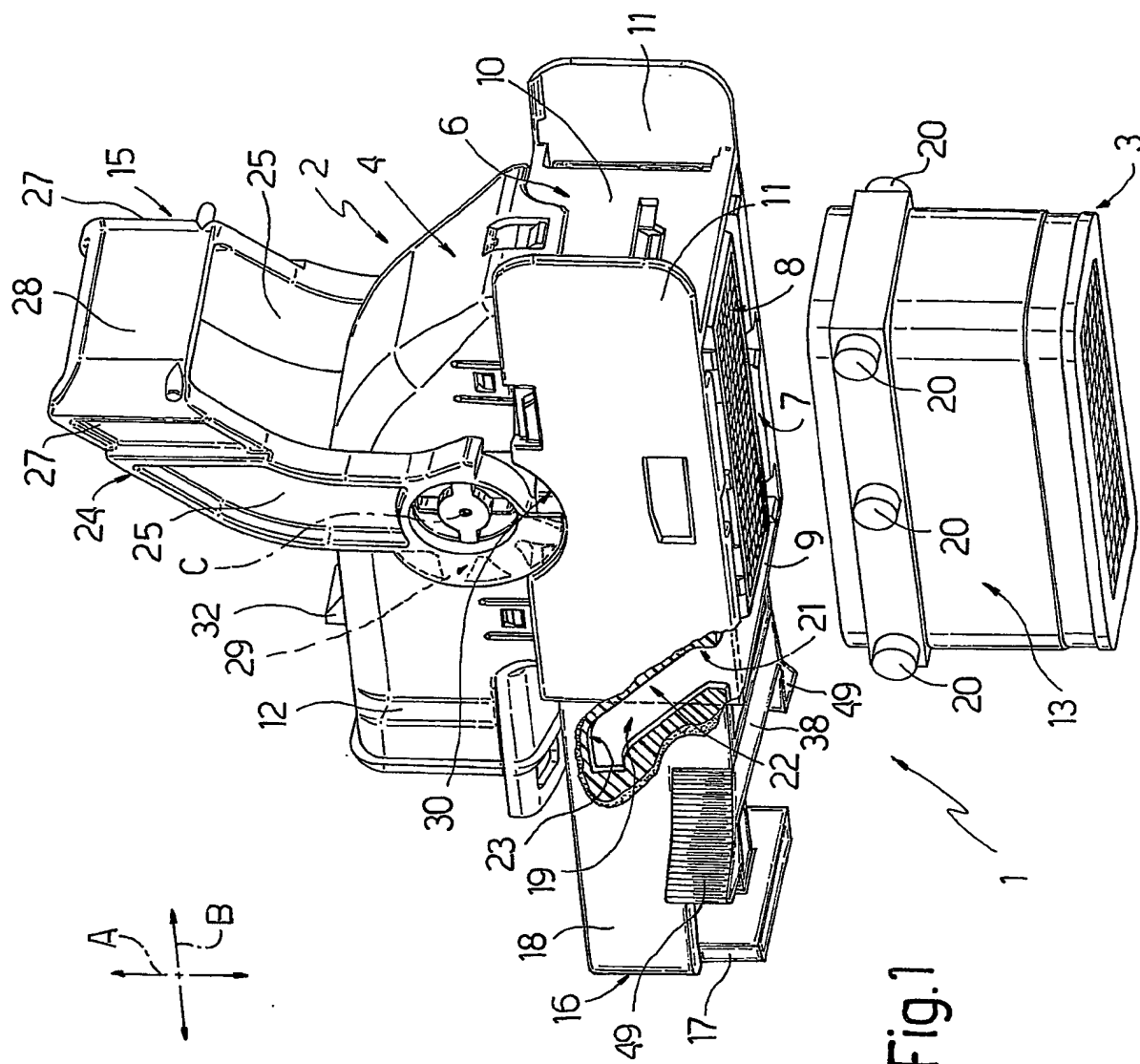


Fig. 1

2 / 4

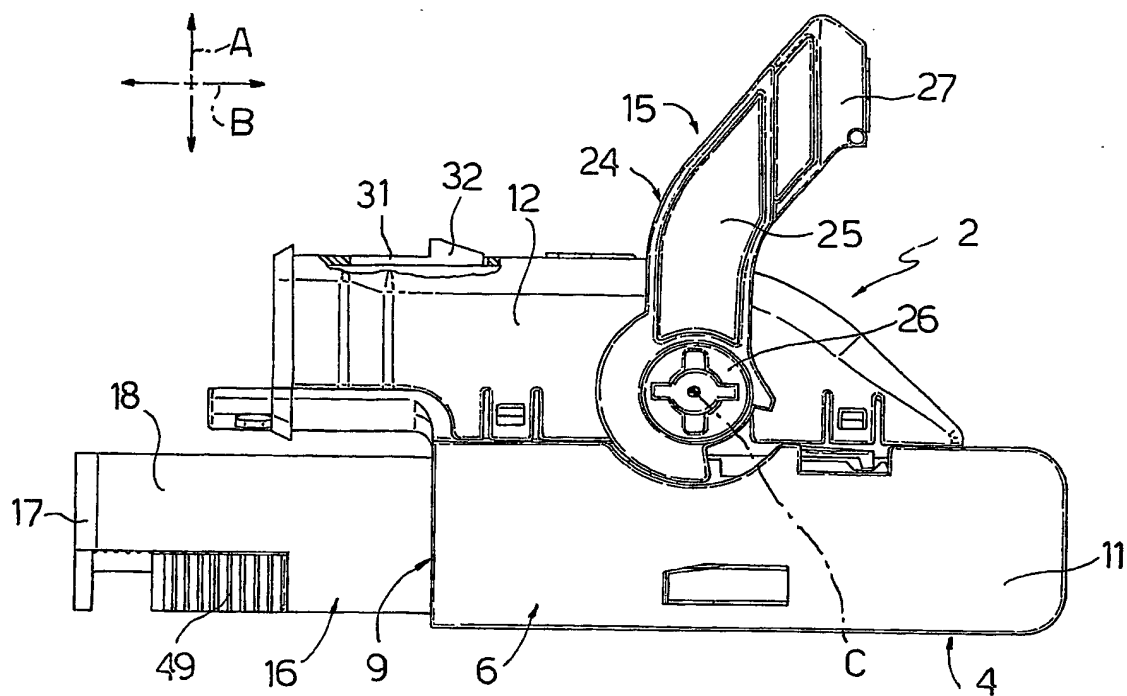


Fig. 2

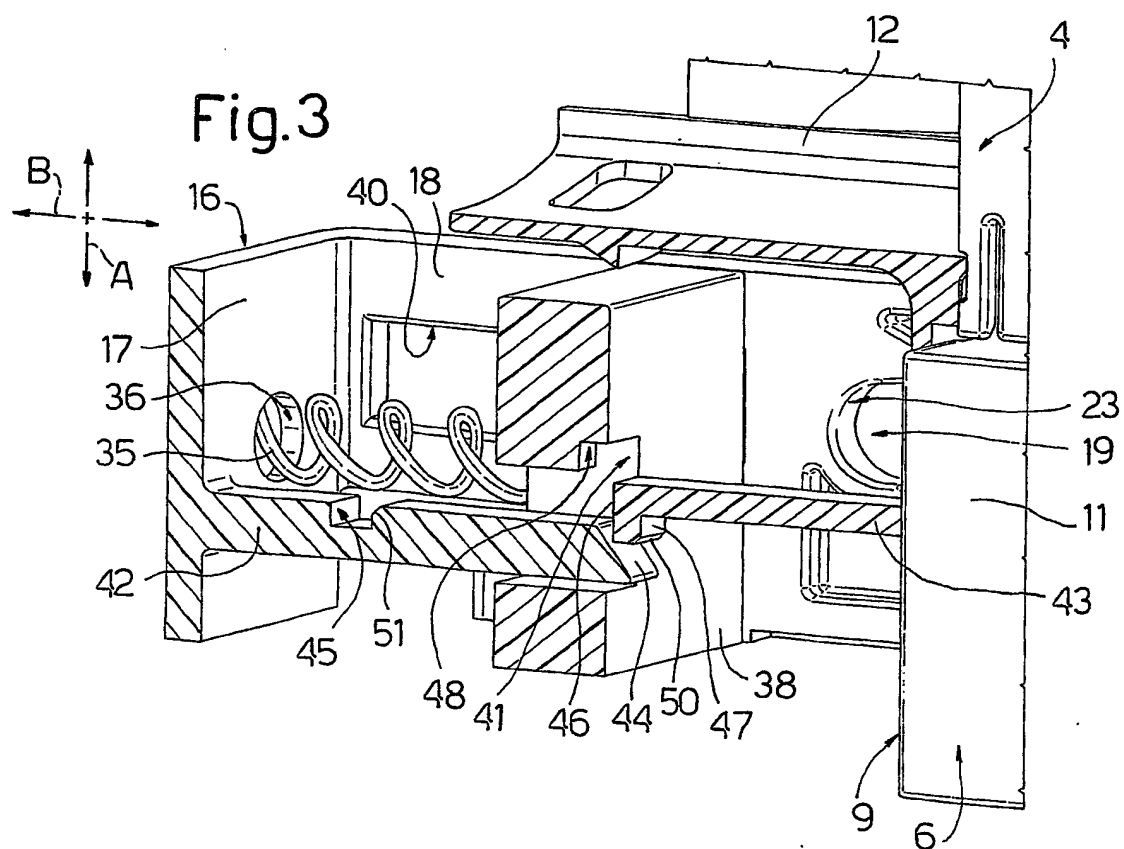
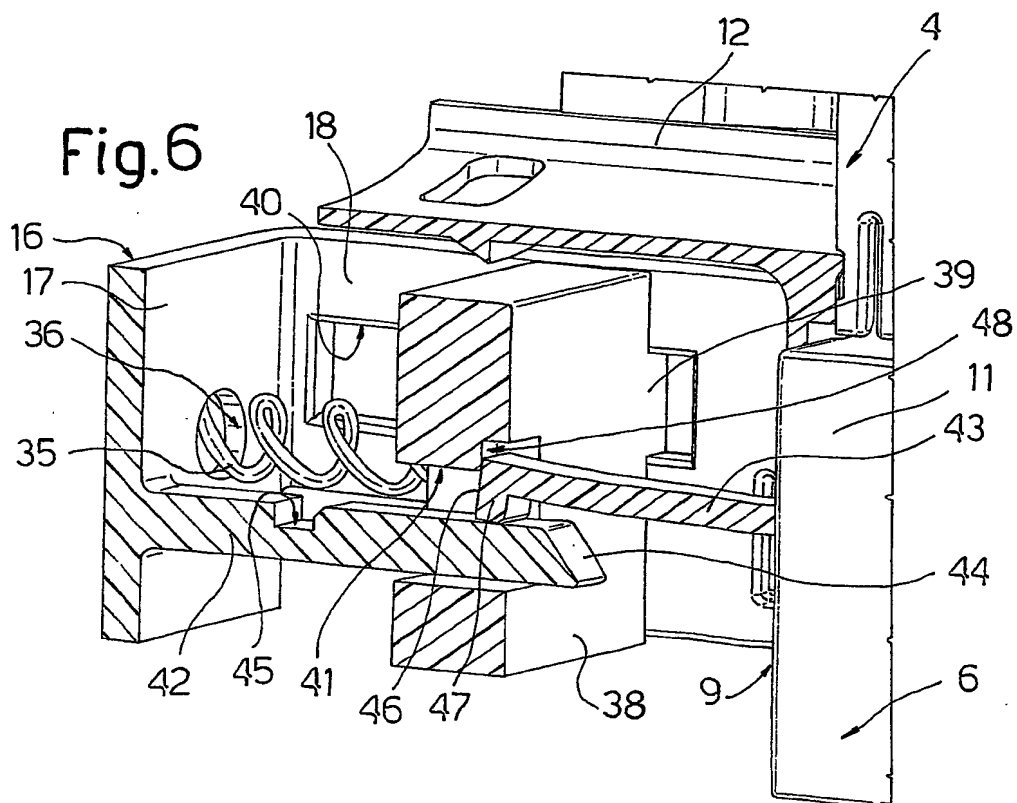
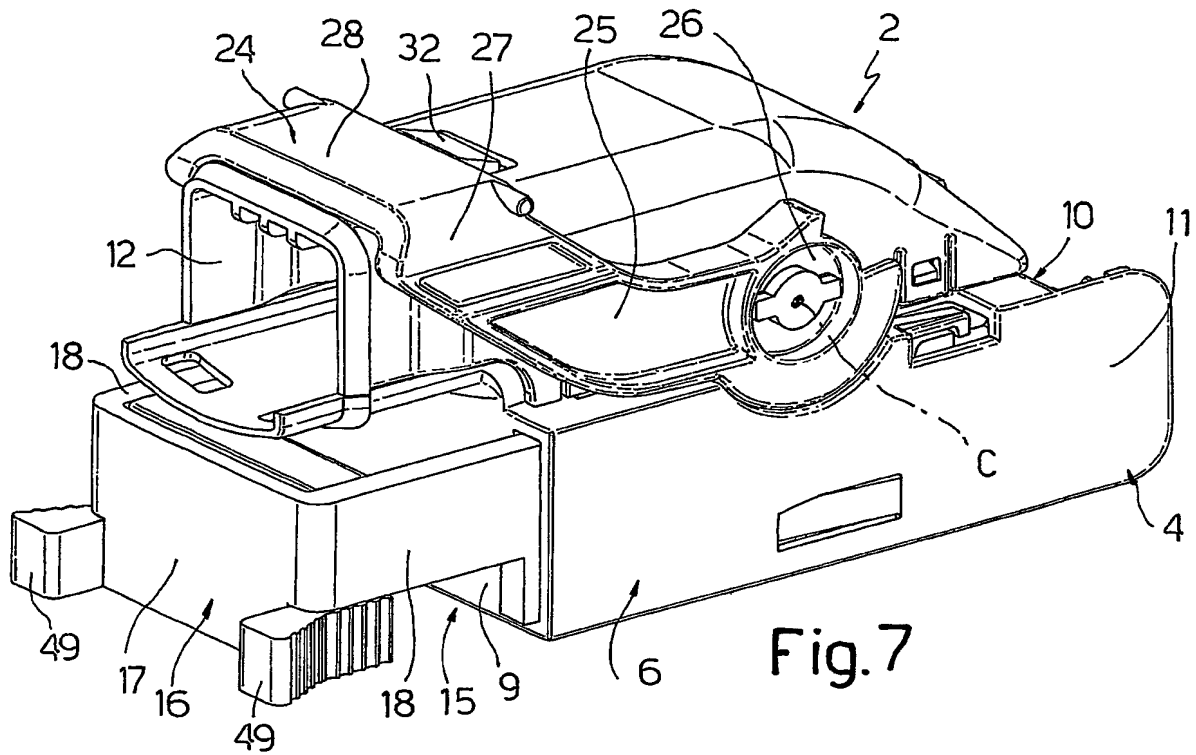


Fig. 3

3 / 4



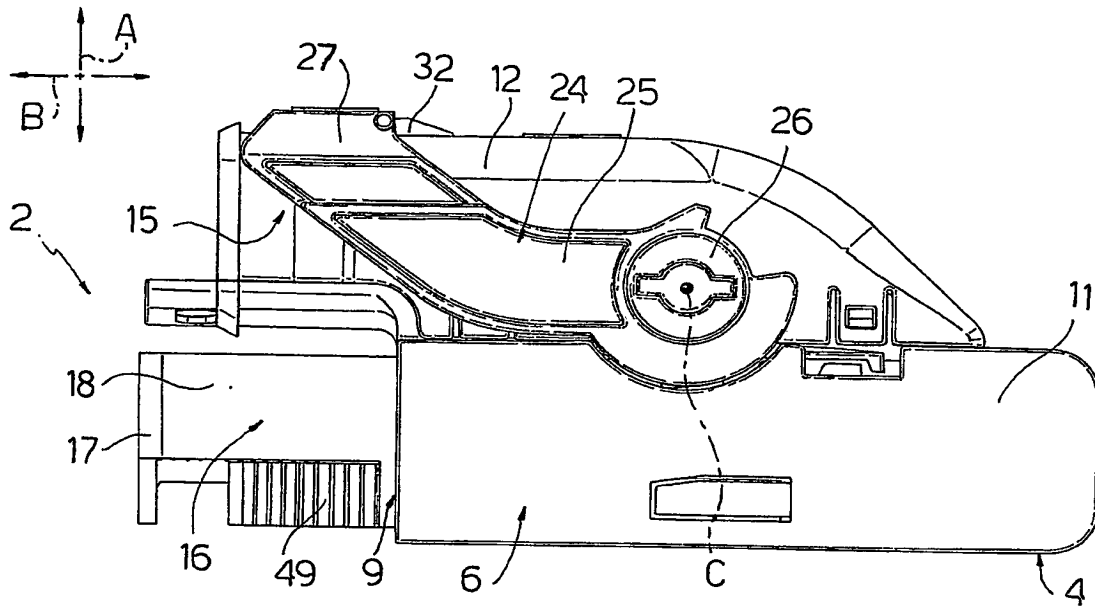


Fig.4

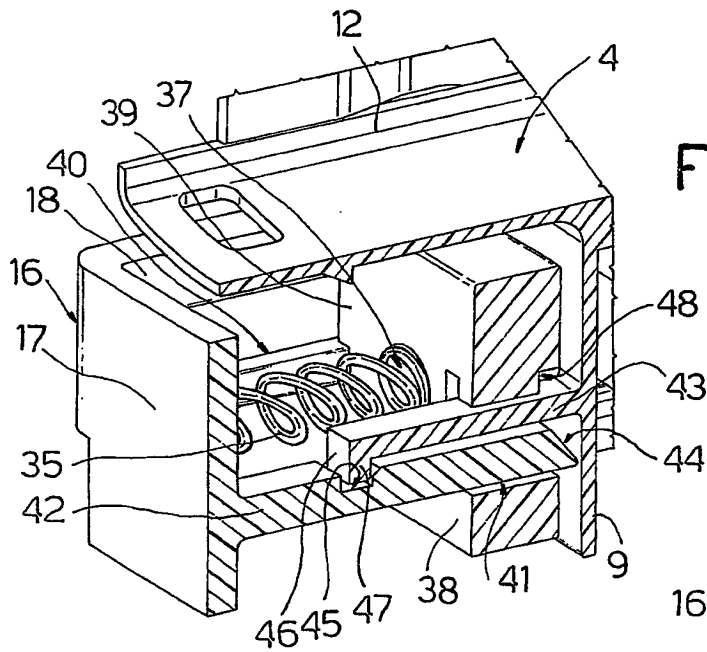
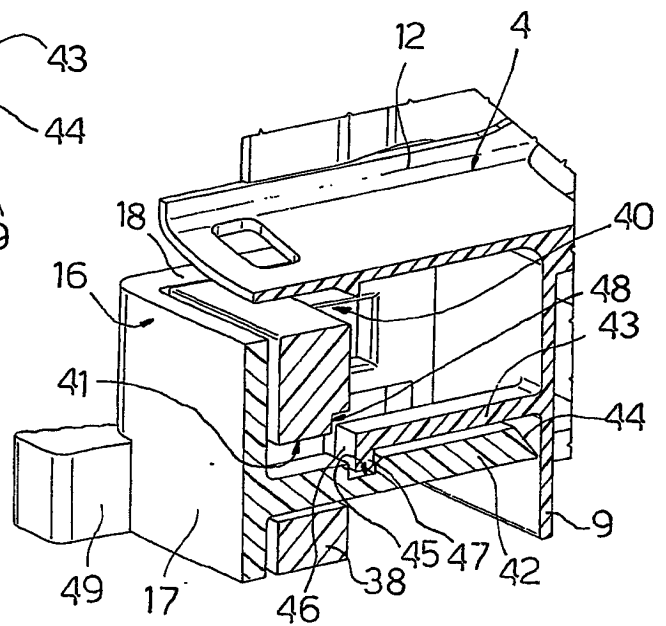


Fig.5

Fig.8



INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 03/08656

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 H01R13/629

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 H01R

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 984 524 A (DELPHI TECH INC) 8 March 2000 (2000-03-08) abstract column 1, line 24 -column 3, line 35 column 4, line 31 -column 6, line 58 figure 1	1-11
A	EP 1 005 112 A (FRAMATOME CONNECTORS INT) 31 May 2000 (2000-05-31) the whole document	1-11
A	US 5 823 807 A (NISHIMURA KATSUHIKO ET AL) 20 October 1998 (1998-10-20) abstract column 4, line 1 -column 9, line 35 figures 1,2	1-11
	-/-	



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

8 December 2003

Date of mailing of the international search report

17/12/2003

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Chelbosu, L

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 03/08656

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 6 309 242 B1 (OHSUMI HIDEKI ET AL) 30 October 2001 (2001-10-30) abstract column 4, line 11 -column 10, line 9 figures 1-3D	1-11
A	EP 1 133 021 A (SUMITOMO WIRING SYSTEMS) 12 September 2001 (2001-09-12) abstract the whole document	1-11

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 03/08656

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
EP 0984524	A	08-03-2000	DE 19837896 A1 DE 59905723 D1 EP 0984524 A2	24-02-2000 03-07-2003 08-03-2000
EP 1005112	A	31-05-2000	IT 1303186 B1 EP 1005112 A2 US 6345995 B1	30-10-2000 31-05-2000 12-02-2002
US 5823807	A	20-10-1998	JP 3324087 B2 JP 9017508 A DE 19625601 A1 FR 2736216 A1 GB 2302767 A , B	17-09-2002 17-01-1997 02-01-1997 03-01-1997 29-01-1997
US 6309242	B1	30-10-2001	JP 2000012160 A	14-01-2000
EP 1133021	A	12-09-2001	JP 2001250638 A EP 1133021 A2 US 2001021600 A1	14-09-2001 12-09-2001 13-09-2001

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning these documents will not correct the image
problems checked, please do not report these problems to
the IFW Image Problem Mailbox.**